

## **YALBIS**

## Ultramid® A3Z3 PA66

Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	2000 / 1200	MPa	ISO 527
Yield stress	55 / 40	MPa	ISO 527
Yield strain	10 / 20	%	ISO 527
Nominal strain at break	>50 / >50	%	ISO 527
Impact Strength (Charpy), +23°C	no break / no break	kJ/m²	ISO 179/1eU
Impact Strength (Charpy), -30°C	no break / -	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	60 / 80	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	25 / -	kJ/m²	ISO 179/1eA

Thermal Properties	dry / cond	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	65 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	170 / *	°C	ISO 75-1/-2

Electrical Properties	dry / cond	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	3.1 / 5	-	IEC 62631-2-1
Dissipation Factor, 1MHz	200 / 1000	E-4	IEC 62631-2-1
Volume Resistivity	1E13 / 1E10	Ohm*m	IEC 62631-3-1
Comparative tracking index	600 / -	-	IEC 60112

Other Properties	dry / cond	Unit	Test Standard
ISO Data			
Water Absorption	7 / *	%	Sim. to ISO 62
Humidity absorption	2 / *	%	Sim. to ISO 62
Density	1100 / -	kg/m³	ISO 1183

Characteristics	
Processing	Special Characteristics
Injection Molding, Other Extrusion	Impact modified
Delivery form	Applications
Pellets	Automotive

## Disclaimer

## Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.

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- any critical component in any medical device that supports or sustains human life.

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